

Research Project MEHREN

Potentials of Highly-Integrated Wheel Hub Drives for New Vehicle Concepts

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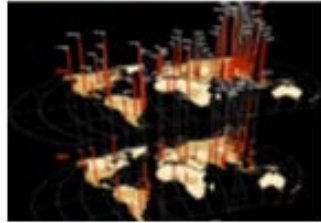
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Agenda



- **Motivation**
- **Wheel Hub Drive**
- **Technology Demonstrator**
- **Vehicle Concept**
- **Outlook**

Motivation Urbanization Is Challenging Tomorrow's Mobility



By 2030, an additional 1.4 bn. people will be living in metropolitan regions.



Wheel Hub Drive Will It Work?



Unsprung mass



Impact load



Environmental conditions



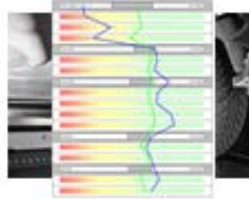
Wheel Hub Drive Will It Work?



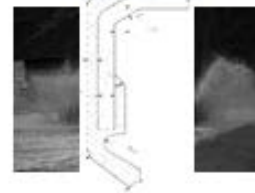
Impact load



Unsprung mass



Environmental conditions



Wheel Hub Drive Stages of Development at Schaeffler



Today



E-WD Gamma
Systems engineering
for series preparation



E-WD Alpha
Basic tests drives

E-WD Beta
Complete functional
integration

Wheel Hub Drive Current E-Wheel Drive Design



Power electronics and controller

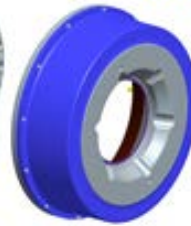
Stator plate with friction brake and wheel bearing



Rotor

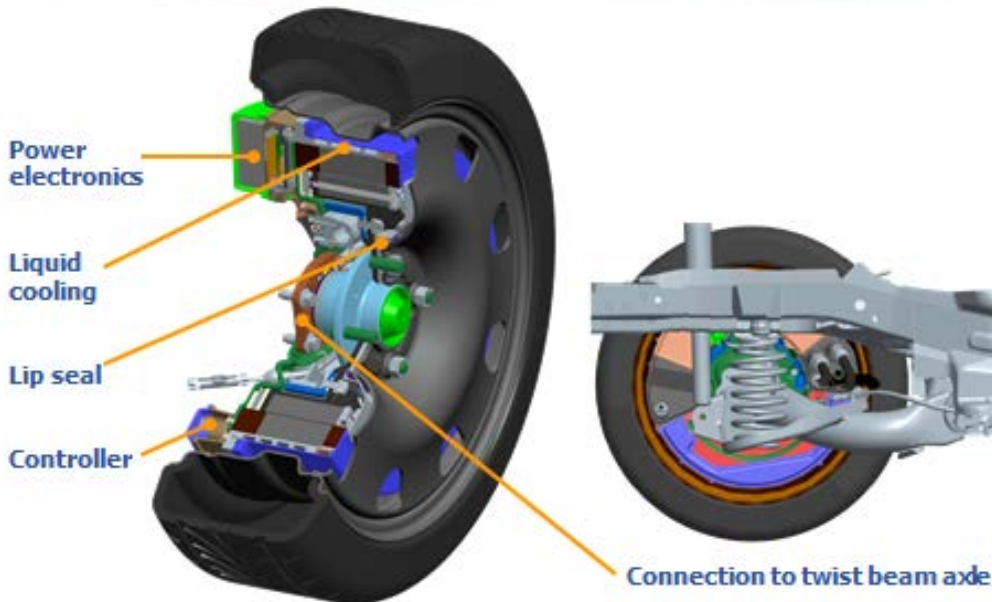
Stator with cooling

Wheel rim (16") with tyre



Torque:	350Nm / 700Nm (continuous / peak)
Performance:	33kW / 40 kW (continuous / peak)
Voltage:	360...420V
Additional mass:	45kg

Wheel Hub Drive Current E-Wheel Drive Design



Technology Demonstrator Joint Ford/Schaeffler Development Project



Targets:

- **Component testing of E-Wheel Drive**
- **Implementation of basic driving strategy**
(longitudinal dynamics, torque vectoring, wheel slip control)
- **Attribute testing: steering, handling, ride, performance, NVH**
- **Functional safety relevant investigations**



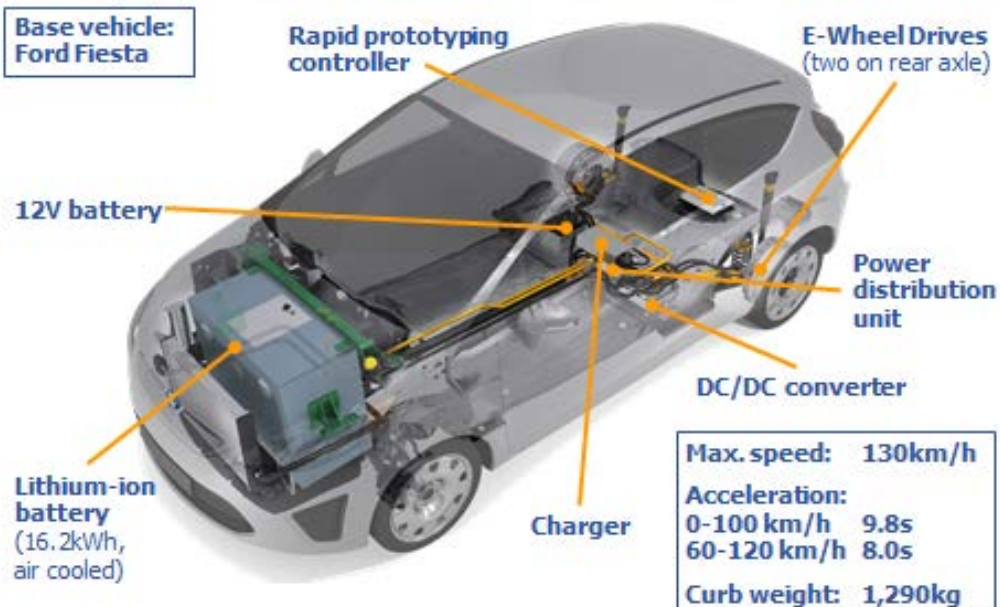
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Technology Demonstrator Vehicle Configuration



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Technology Demonstrator

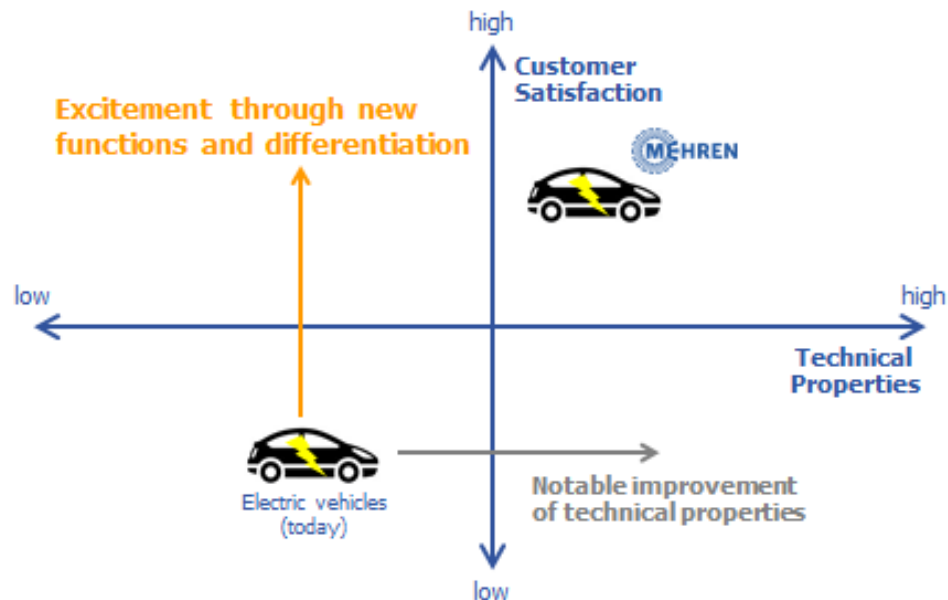
Main Findings



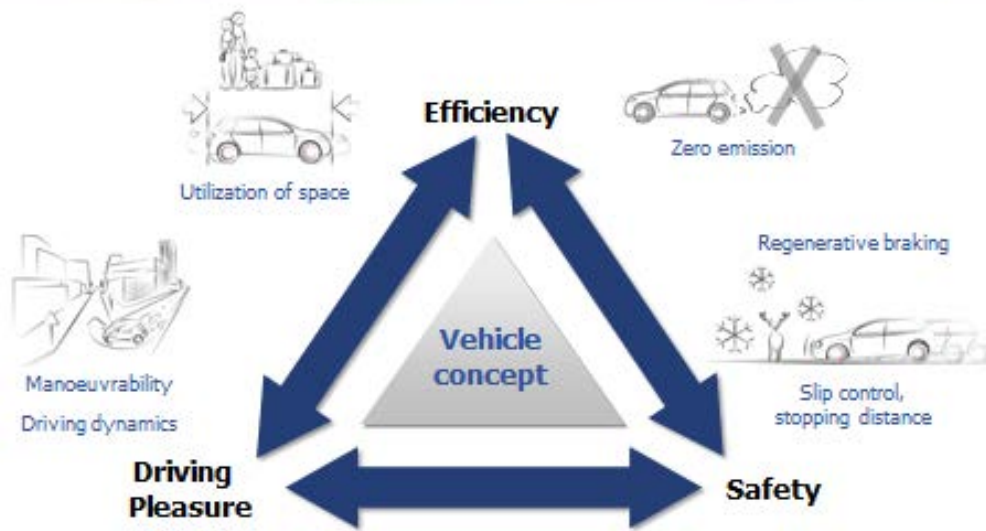
- **Good driving performance in all tested drive cycles; series performance requirements not yet fully met**
- **Drive cycle braking possible with regenerative braking only; integration of friction brake insufficient (thermal behaviour)**
- **Unsprung masses not critical for driving safety and comfort within relevant speed range**
- **Mechanical robustness of the E-Wheel Drive demonstrated**
- **Drive noise emissions and transfer into body too high**

Vehicle Concept

Motivation



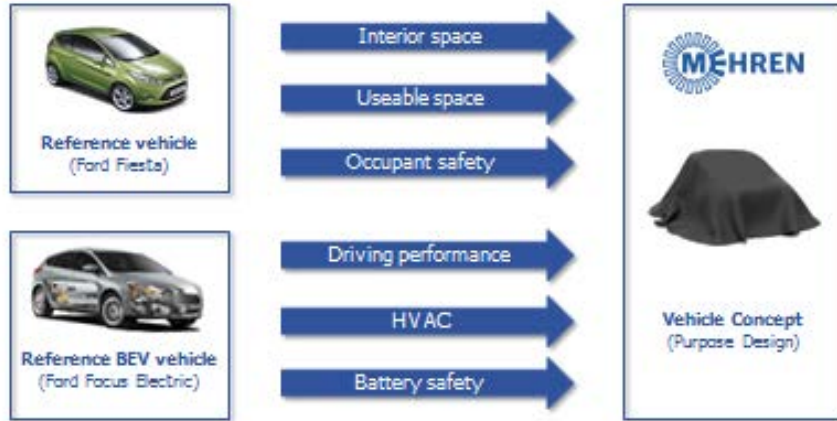
Vehicle Concept Goals



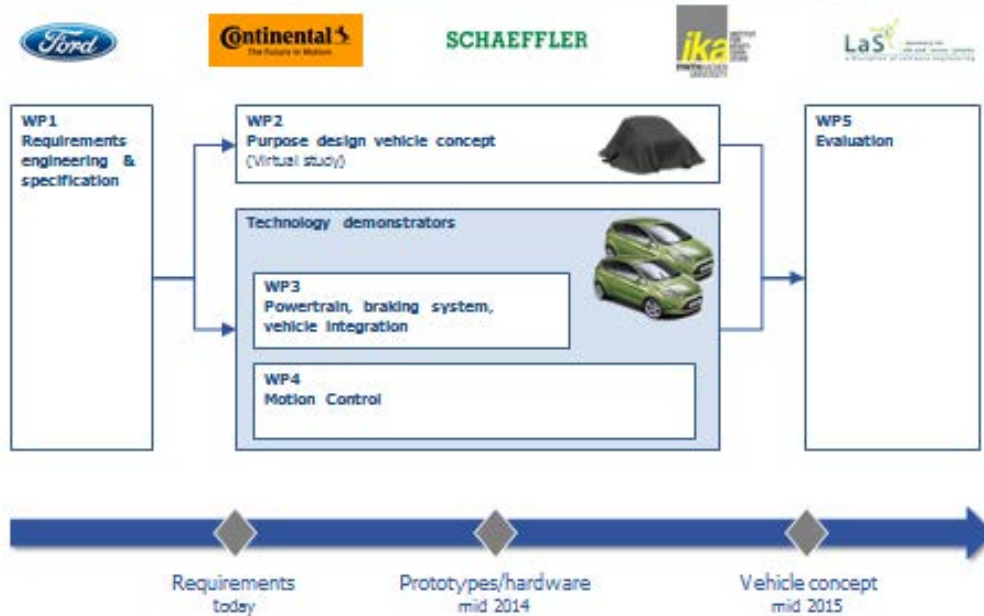
Vehicle Concept MEHREN Approach



Vehicle Concept Definition of Requirements



Outlook



Thank You for Your Attention

